

Garant
XDLW 120408 TN, KU7710, Type: GGG

Order data

Order number	212991 GGG
GTIN	4045197514325
Item class	21H

Description
Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Do not tighten insert screw No. 219800 to more than 3.8 Nm!

Feed f_z per tooth: 0.57 mm

ISO code indexable insert: XDLW 120408 TN

Type: GGG

Corner radius: 0.8 mm

Programming radius at $a_{p \max}$: 2.6 mm

Technical description

Type	GGG
ISO code indexable insert	XDLW 120408 TN
Programming radius at $a_{p \max}$	2.6 mm
Corner radius	0.8 mm
Grade	KU7710

Tool material	Ceramic
maximum cutting depth $a_{p\max}$	1 mm
Feed f_z per tooth	0.57 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling