

**Garant****WOEX 030204 F, HU7310, Type: ALU**

## Order data

Order number	232450 ALU
GTIN	4045197346407
Item class	21E

## Description

**Suitable for :**

GARANT indexable drills No. 232298 / 2300 / 2302 / 2310.

Machining strategy: MTC

Feed f: 0.05 mm/rev.

## Technical description

Feed f	0.05 mm/rev.
Number of changes/inserts	3
ISO code indexable insert	WOEX 030204 F
Grade	HU7310
Tool material	Carbide
Machining strategy	MTC
Type of product	Indexable insert for drilling

## User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	350 m/min	N
Aluminium (short chipping)	suitable	200 m/min	N
Alu > 10% Si	suitable	200 m/min	N
Ti > 850 N/mm <sup>2</sup>	suitable	80 m/min	S
wet maximum	suitable		