

**Garant****WOEX 030204 F, HB7310, Type: ALU**

## Order data

Order number	232460 ALU
GTIN	4045197346414
Item class	21E

## Description

**Suitable for :**

GARANT indexable drills No. 232298 / 2300 / 2302 / 2310.

Machining strategy: MTC

Feed f: 0.05 mm/rev.

## Technical description

Feed f	0.05 mm/rev.
Number of changes/inserts	3
ISO code indexable insert	WOEX 030204 F
Grade	HB7310
Tool material	Carbide
Machining strategy	MTC
Type of product	Indexable insert for drilling

## User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	350 m/min	N
Aluminium (short chipping)	suitable	200 m/min	N
Alu > 10% Si	suitable	200 m/min	N
CuZn	suitable	300 m/min	N
Graphite, GRP, CRP	suitable only under restricted conditions	150 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		