

Garant**Indexable insert for drilling WOEX 05T304 S, for universal indexable drills, HB7635****Order data**

Order number	232620 ST900
GTIN	4045197346551
Item class	21E

Description**Suitable for:**

GARANT indexable drills No. 232298; 232300; 232302; 232310.

Technical description

Feed f	0.14 mm/rev.
Number of changes/inserts	3
ISO code indexable insert	WOEX 05T304 S
Type	HB7635
Tool material	Carbide
Machining strategy	MTC
Type of product	Indexable insert for drilling

User data

Data sheet

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	275 m/min	P
Steel < 750 N/mm ²	suitable	275 m/min	P
Steel < 900 N/mm ²	suitable	215 m/min	P
INOX < 900 N/mm ²	suitable	165 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	165 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	80 m/min	S
wet maximum	suitable		