

Garant**WOEX 040304 S, HB7635, Type: ST900**

Order data

Order number	232520 ST900
GTIN	4045197346469
Item class	21E

Description

Suitable for :

GARANT indexable drills No. 232298 / 2300 / 2302 / 2310.

Machining strategy: MTC

Feed f: 0.13 mm/rev.

Technical description

Feed f	0.13 mm/rev.
Number of changes/inserts	3
ISO code indexable insert	WOEX 040304 S
Grade	HB7635
Tool material	Carbide
Machining strategy	MTC
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	275 m/min	P
Steel < 750 N/mm ²	suitable	275 m/min	P
Steel < 900 N/mm ²	suitable	215 m/min	P
INOX < 900 N/mm ²	suitable	165 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	165 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	80 m/min	S
wet maximum	suitable		