

**Indexable milling cutter 90° MFWN, with bore, Ø D / number of teeth Z:
250/12mm****Order data**

Order number	225615 250/12
GTIN	4960664647668
Item class	250

Description**Version:**

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness. Without internal cooling.

Technical description

Mounting bore Ø	60 mm
Shim	229751
Overall length L_{tot}	63 mm
maximum cutting depth $a_{p\ max}$	8 mm
Insert screw	229700 (T15; 4.2 Nm)
Cutting edge Ø D_c	250 mm
suitable indexable insert	WNMU 0806..

Number of cutting edges Z	12
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Plunging
Through-coolant	yes
Type of product	End / face mill

Accessories

Shim	229751
Clamping screw	229700