

**Indexable milling cutter 90° MFWN, with bore, Ø D / number of teeth Z:
125/6mm****Order data**

Order number	225615 125/6
GTIN	4960664647637
Item class	250

Description**Version:**

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness.

Technical description

Overall length L_{tot}	63 mm
Cutting edge Ø D_c	125 mm
Insert screw	229700 (T15; 4.2 Nm)
Mounting bore Ø	40 mm
Shim	229751
suitable indexable insert	WNMU 0806..
maximum cutting depth $a_{p\ max}$	8 mm

Number of cutting edges Z	6
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Plunging
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229700
Shim	229751