

 KOMET
KOMET® countersinking mill, Weldon shank, Type: M8**Order data**

Order number	216660 M8
GTIN	4047109013117
Item class	24D

Description**Application:**

For producing counterbores for cylinder head screws to DIN 74 sheet 2, from M8 with through coolant feed.

Technical description

Minimum $\varnothing d_{\min}$	8.4 mm
maximum counterbore depth l	14 mm
Shank $\varnothing D_s$ h6	16 mm
Indexable insert No. 216780 – 216910; No. 216950	24-010 / 110
Pack of insert screws	239652 8IP2 (1.3 Nm)
for DIN cylinder head screws	M8
Counterbore $\varnothing D_1$ H13	15 mm
Number of cutting edges Z	1
suitable indexable insert	WOEX
Number of indexable inserts	1
Overall length L_{tot}	80 mm
Shank type	Weldon shank
Through-coolant	yes
Type of product	Counterbores, countersinks

Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP2

239652 8IP2