KYOCER

Indexable milling cutter 90° MFWN, with bore, \varnothing D / number of teeth Z: 63/4mm



Order data

| Order number | 225615 63/4 |
|--------------|---------------|
| GTIN | 4960664647675 |
| Item class | 250 |

Description

Version:

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness.

Technical description

| maximum cutting depth $a_{p max}$ | 8 mm |
|-----------------------------------|----------------------|
| Mounting bore \varnothing | 22 mm |
| Insert screw | 229700 (T15; 4.2 Nm) |
| suitable indexable insert | WNMU 0806 |
| Cutting edge \emptyset D_{c} | 63 mm |
| Overall length L _{tot} | 40 mm |
| Number of cutting edges Z | 4 |

| Shank type | with bore |
|---------------------|-----------------|
| Setting angle κ | 90 degrees |
| Milling application | End milling |
| Milling application | Plunging |
| Through-coolant | yes |
| Type of product | End / face mill |

Accessories

Clamping screw 229700