

Garant

**TwinCut indexable face mill 45° wide pitch, with bore, Ø D / number of teeth
Z: 200/8mm**

**Order data**

Order number	213410 200/8
GTIN	4045197662859
Item class	210

Description**Version:**

From Ø 160 mm for arbors to DIN 2079, with 4 additional attachment holes and without internal cooling.

Application:

With double-sided 8-edge inserts (ON.U) or 4-edge inserts (SN.U).

Spare part:

Shim No. 219897 for use with both types of indexable insert.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.
Do not mix different types of insert ON.U and SN.U.

Technical description

Mounting bore Ø	60 mm
Pack of insert screws	219898 (15IP; 3.8 Nm)
Overall length L_{tot} for ON.U inserts	61.3 mm

Shim	219897
Overall length L_{tot} for SN.U inserts	63 mm
Clamp screw for shim	219899
suitable indexable insert	SN.U
suitable indexable insert	ON.U
maximum external $\varnothing D_{max}$ for SN.U inserts	215.2 mm
Cutting edge $\varnothing D_c$	200 mm
maximum external $\varnothing D_{max}$ for ON.U inserts	211.8 mm
Number of cutting edges Z	8
Series	TwinCut
Shank type	with bore
Setting angle κ	45 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Face mill

Accessories

Shim	219897
Clamping screw	219899
Pack of insert screws 10 pieces	219898
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8