

**Indexable milling cutter 90° MFWN, with bore, Ø D / number of teeth Z:  
80/5mm****Order data**

Order number	225615 80/5
GTIN	4960664647682
Item class	250

**Description****Version:**

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness.

**Technical description**

Cutting edge Ø D <sub>c</sub>	80 mm
Insert screw	229700 (T15; 4.2 Nm)
Overall length L <sub>tot</sub>	50 mm
maximum cutting depth a <sub>p max</sub>	8 mm
Mounting bore Ø	27 mm
suitable indexable insert	WNMU 0806..
Number of cutting edges Z	5

Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Plunging
Through-coolant	yes
Type of product	End / face mill

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## Accessories

Clamping screw	229700
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