


**LOMU...08ER-SM, PR1535, Indexable insert size: 15**

**Order data**

Order number	225237 15
GTIN	4960664686094
Item class	25A

**Description**
**Version:**

MEGACOAT-coated indexable inserts with 4 edges – due to double-sided version. The high axial rake angle up to a maximum of 10° significantly reduces the cutting force.

**Note:**

Standard application values for  $a_e=0.3 \times D$ .

**Technical description**

Type	INOX
ISO code indexable insert	LOMU...08ER-SM
Corner radius	0.8 mm
Grade	PR1535
Tool material	Carbide
Feed $f_z$ per tooth	0.06 - 0.15 mm
Number of changes/inserts	4

Type of product

Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	170 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	160 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable	50 m/min	S
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		