


**KOMET® countersinking mill, Weldon shank, Type: M18**

**Order data**

Order number	216660 M18
GTIN	4047109013162
Item class	24D

**Description**
**Application:**

For producing counterbores for cylinder head screws to DIN 74 sheet 2, from M8 with through coolant feed.

**Technical description**

Shank $\varnothing D_s$ h6	25 mm
Minimum $\varnothing d_{\min}$	19 mm
maximum counterbore depth l	23 mm
Indexable insert No. 216780 – 216910; No. 216950	34-010 / 110
for DIN cylinder head screws	M18
Counterbore $\varnothing D_1$ H13	30 mm
Pack of insert screws	239652 10IP1 (2.8 Nm)
Number of cutting edges Z	2
suitable indexable insert	WOEX
Number of indexable inserts	2
Overall length $L_{\text{tot}}$	100 mm
Shank type	Weldon shank
Through-coolant	yes
Type of product	Counterbores, countersinks

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## Accessories

Torx Plus® insert screw set 10 pieces Drive 10IP1

239652 10IP1