

Garant
Adjustable indexable countersinking mill, Weldon shank, Shank \varnothing Ds h6: 20mm

Order data

Order number	216620 20
GTIN	4045197133519
Item class	210

Description
Version:

Quiet running due to **sturdy design**.

Application:

For deburring edges, round holes, and long holes, and for countersinking. Rigid mounting is required (not suitable for power drills).

Steplessly adjustable for angles of 10° - 80°.

Note:

Scale tolerance $\pm 2.5^\circ$. **For setting to an exact angular value please use a pre-setting device.** Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Cartridge	219957
Clamp screw for cartridge	219945
Insert screw	219843 (8IP; 1.2 Nm)
Overhang L_1	30 mm
Shank \varnothing Ds h6	20 mm
Indexable insert No. 216700; No. 216740; No. 216770	14-660
suitable indexable insert	TO.. 0902
Number of cutting edges Z	1
Overall length L_{tot}	95 mm

Shank type	Weldon shank
Chamfer angle adjustment range	10-80 degrees
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

Clamping screw	219945
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Spare cartridge for milling countersink	219957
Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
Clamping screw	219843