

**KOMET Unisix® indexable insert, BK7710, Designation type W29: 42-110****Order data**

Order number	216950 42-110
GTIN	2050002046757
Item class	24T

Description**Suitable for :**

Indexable countersinking mill No. 216660.

ISO code indexable insert: WOEX 080404

Corner radius: 0.4 mm

Technical description

Designation	42-110
ISO code indexable insert	WOEX 080404
Corner radius	0.4 mm
Number of changes/inserts	3
Grade	BK7710
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	350 m/min	N
Aluminium (short chipping)	suitable	200 m/min	N
Alu > 10% Si	suitable	200 m/min	N
Graphite, GRP, CRP	suitable only under restricted conditions	150 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		