KYOCER

Indexable milling cutter 90° MFWN, with bore, \varnothing D / number of teeth Z: 100/5mm



Order data

Order number	225615 100/5
GTIN	4960664647620
Item class	250

Description

Version:

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness.

Technical description

Cutting edge \emptyset D_c	100 mm
suitable indexable insert	WNMU 0806
maximum cutting depth a _{p max}	8 mm
Insert screw	229700 (T15; 4.2 Nm)
Mounting bore \varnothing	32 mm
Overall length L _{tot}	50 mm
Shim	229751

Number of cutting edges Z	5
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Plunging
Through-coolant	yes
Type of product	End / face mill

Accessories

Shim	229751
Clamping screw	229700