


LOMU...08ER-GM, PR1510, Indexable insert size: 15

Order data

Order number	225240 15
GTIN	4960664648818
Item class	25A

Description
Version:

MEGACOAT-coated indexable inserts with 4 edges – due to double-sided version. The high axial rake angle up to a maximum of 10° significantly reduces the cutting force.

Note:

Standard application values for $a_e=0.3 \times D$.

Feed f_z per tooth: 0.06 - 0.25 mm

ISO code indexable insert: LOMU...08ER-GM

Type: GG

Corner radius: 0.8 mm

Technical description

Type	GG
ISO code indexable insert	LOMU...08ER-GM
Corner radius	0.8 mm
Grade	PR1510
Tool material	Carbide

Feed f_z per tooth	0.06 - 0.25 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable only under restricted conditions	50 m/min	S
GG(G)	suitable	180 m/min	K
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		