

Garant
Forwards countersinking mill 180°, Weldon shank, Countersink Ø D: 22mm

Order data

Order number	217160 22
GTIN	4045197552570
Item class	210

Description
Standard:

DIN 974-1 Reihe 1 (für Zylinderkopf-DIN-Schrauben).

Note:

The recommended indexable inserts have a corner radius of 0.4 mm. If indexable inserts with a different larger corner radius are used, the dimension $\varnothing d_{\min}$ (see table) will not be achieved! Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Overhang L_1	41 mm
Countersink $\varnothing D$	22 mm
Shank $\varnothing D_s$ h6	16 mm
Minimum $\varnothing d_{\min}$	11 mm
Insert screw	219795 1 (8IP; 1.2 Nm)
Number of cutting edges Z	2
suitable indexable insert	260142
Overall length L_{tot}	110 mm
Shank type	Weldon shank
Through-coolant	yes
Tool exchange	PowerCard
Countersink angle	180 degrees

Type of product

Counterbores, countersinks

Accessories

Torque screwdriver, fixed setting set torque 1,2 N·m

211750 1,2

Clamping screw Type 1

219795 1