

**Garant**
**Adjustable indexable countersinking mill, Weldon shank, Shank  $\varnothing$  Ds h6: 25mm**

**Order data**

Order number	216620 25
GTIN	4045197133526
Item class	210

**Description**
**Version:**

**Quiet running** due to **sturdy design**.

**Application:**

For deburring edges, round holes, and long holes, and for countersinking. Rigid mounting is required (not suitable for power drills).

**Steplessly adjustable for angles of 10° - 80°.**

**Note:**

Scale tolerance  $\pm 2.5^\circ$ . **For setting to an exact angular value please use a pre-setting device.** Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

**Technical description**

Clamp screw for cartridge	219946
Shank $\varnothing$ D <sub>s</sub> h6	25 mm
Cartridge	219958
Indexable insert No. 216700; No. 216740; No. 216770	32-050
suitable indexable insert	TO.. 1604
Insert screw	219844 (15IP; 3.0 Nm)
Overhang L <sub>1</sub>	30 mm
Number of cutting edges Z	1

Overall length $L_{tot}$	95 mm
Shank type	Weldon shank
Chamfer angle adjustment range	10-80 degrees
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

## Accessories

Clamping screw	219844
Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
Clamping screw	219946
Spare cartridge for milling countersink	219958
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP