

Garant
ONEU 05T6 ANER, HU7810, Type: ALU


Order data

Order number	213424 ALU
GTIN	4045197662873
Item class	21A

Description

Version:

Double-sided with 2x8 cutting edges.

Recommendation:

For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$
 maximum cutting depth $a_{p \max}$: 3 mm

Type: ALU

Feed f_z per tooth: 0.23 mm

Technical description

Feed f_z per tooth	0.23 mm
Type	ALU
Number of changes/inserts	16
ISO code indexable insert	ONEU 05T6 ANER

Grade	HU7810
Tool material	Carbide
maximum cutting depth $a_{p\max}$	3 mm
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	750 m/min	N
Aluminium (short chipping)	suitable	750 m/min	N
Alu > 10% Si	suitable	500 m/min	N
wet maximum	suitable only under restricted conditions		
dry	suitable		