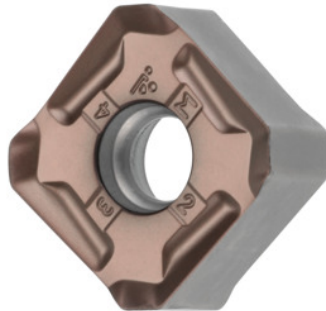


Garant
SNMU 14T7 ANER, HB7520, Type: UNI


Order data

Order number	213466 UNI
GTIN	4045197606402
Item class	21A

Description

Version:

Double-sided with 2x4 cutting edges.

Recommendation:

For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$
 maximum cutting depth $a_{p \max}$: 6 mm

Technical description

Type	UNI
ISO code indexable insert	SNMU 14T7 ANER
Grade	HB7520
Tool material	Carbide
maximum cutting depth $a_{p \max}$	6 mm

Number of changes/inserts	8
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	280 m/min	P
Steel < 750 N/mm ²	suitable	260 m/min	P
Steel < 900 N/mm ²	suitable	240 m/min	P
INOX < 900 N/mm ²	suitable	140 m/min	M
INOX > 900 N/mm ²	suitable	120 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		