

**Garant**
**ONMU 05T6 ANER, HB7630, Type: INOX**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 213434 INOX   |
| GTIN         | 4045197605955 |
| Item class   | 21A           |

**Description**
**Version:**

Double-sided with 2x8 cutting edges.

**Recommendation:**

**For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).**

**Note:**

Standard application values for  $a_e = 0.5 \dots 1 \times D / a_{p \max}$

maximum cutting depth  $a_{p \max}$ : 3 mm

Type: INOX

Feed  $f_z$  per tooth: 0.2 mm

**Technical description**

|                           |                |
|---------------------------|----------------|
| Type                      | INOX           |
| Feed $f_z$ per tooth      | 0.2 mm         |
| Number of changes/inserts | 16             |
| ISO code indexable insert | ONMU 05T6 ANER |
| Grade                     | HB7630         |

|                                   |                              |
|-----------------------------------|------------------------------|
| Tool material                     | Carbide                      |
| maximum cutting depth $a_{p\max}$ | 3 mm                         |
| Type of product                   | Indexable insert for milling |

**User data**

|                              | <b>Suitability</b>                        | <b><math>V_c</math></b> | <b>ISO code</b> |
|------------------------------|---|-------------------------|-----------------|
| INOX < 900 N/mm <sup>2</sup> | suitable                                  | 200 m/min               | M               |
| INOX > 900 N/mm <sup>2</sup> | suitable                                  | 160 m/min               | M               |
| wet maximum                  | suitable only under restricted conditions |                         |                 |
| dry                          | suitable                                  |                         |                 |