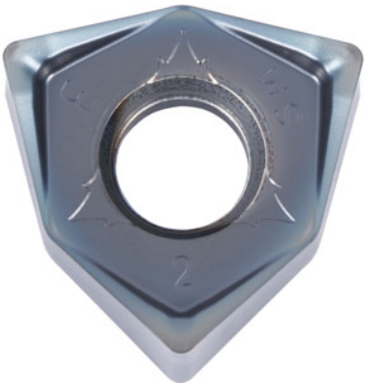
KYOCERA

WNMU 080608 EN-SM, PR1535, Type: INOX



Order data

Order number	225625 INOX
GTIN	4960664686162
Item class	25A

Description

Version:
MEGACOAT-coated indexable inserts with **6 edges** – due to double-sided version. The high axial rake angle up to a maximum of 13° significantly reduces the cutting force.
Application:
The **SM geometry** has a highly positive rake and cuts smoothly.
Note:
Standard application values for $a_e = 0.3 \times D$.

Technical description

Type	INOX
ISO code indexable insert	WNMU 080608 EN-SM
Corner radius	0.8 mm
Number of changes/inserts	6
Grade	PR1535
Tool material	Carbide

Feed f_z per tooth	0.06 – 0.2 mm
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm²	suitable	160 m/min	M
INOX > 900 N/mm²	suitable	150 m/min	M
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		