

Garant
SPKN 1203 EDSR, HB7535, Type: INOX

Order data

Order number	213540 INOX
GTIN	4045197319333
Item class	21A

Description

SPKN 1203 EDSR INOX Feed f_z per tooth: 0.17 mm

Technical description

Feed f_z per tooth	0.17 mm
Type	INOX
ISO code indexable insert	SPKN 1203 EDSR
Grade	HB7535
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
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Alu plastics	suitable only under restricted conditions	500 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	500 m/min	N
Alu > 10% Si	suitable only under restricted conditions	400 m/min	N
Steel < 500 N/mm ²	suitable	250 m/min	P
Steel < 750 N/mm ²	suitable	250 m/min	P
Steel < 900 N/mm ²	suitable	250 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	140 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	110 m/min	P
INOX < 900 N/mm ²	suitable	70 m/min	M
INOX > 900 N/mm ²	suitable	50 m/min	M
GG(G)	suitable only under restricted conditions	200 m/min	K
Uni	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		