Garant

Indexable face mill 45°, with bore, ⌀ D / number of teeth Z: 100/6mm

Order data

Order number	213890 100/6
GTIN	4045197666550
Item class	21O

Description

Version:
45° indexable face mill with unequal pitch for smooth cutting. Precision insert pockets due to special carbide shims.

Technical description

Clamp screw for insert	219862 (25IP; 6 Nm)
Clamp screw for shim	219861 (TX8)
maximum external ⌀ D_{max}	113 mm
Mounting bore ⌀	32 mm
Overall length L_{tot}	50 mm
suitable indexable insert	SE.. 1203..
Shim	219860
Cutting edge ⌀ D_C	100 mm

Number of cutting edges Z	6
Shank type	with bore
Setting angle κ	45 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Face mill

Accessories

Carbide shim	219860
Clamping screw	219861
Clamping screw	219862