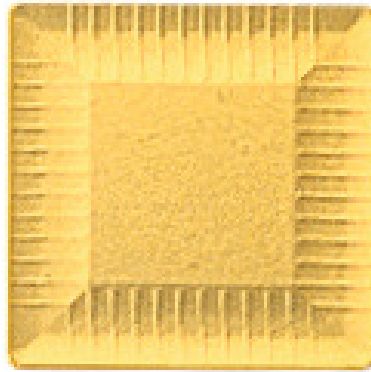


Garant
SPLR 120308 S, HB7535, Type: UNI


Order data

Order number	213600 UNI
GTIN	4045197319371
Item class	21A

Description

SPLR 120308 S UNI

Technical description

Type	UNI
ISO code indexable insert	SPLR 120308 S
Grade	HB7535
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions	500 m/min	N

Aluminium (short chipping)	suitable only under restricted conditions	500 m/min	N
Alu > 10% Si	suitable only under restricted conditions	400 m/min	N
Steel < 500 N/mm ²	suitable	250 m/min	P
Steel < 750 N/mm ²	suitable	250 m/min	P
Steel < 900 N/mm ²	suitable	250 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	140 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	110 m/min	P
INOX < 900 N/mm ²	suitable	70 m/min	M
INOX > 900 N/mm ²	suitable	50 m/min	M
GG(G)	suitable only under restricted conditions	200 m/min	K
Uni	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		