

Garant
180° reverse countersinking mill, maximum countersink Ø D: 15mm

Order data

Order number	217180 15
GTIN	4045197321589
Item class	210

Description
Version:

With just one cutter (z = 1). Without internal cooling.

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 0.9** with bit No. **674248 size TX7**.

Technical description

Shank Ø D _s h6	20 mm
Shank type	Whistle Notch
Insert screw	219947 (TX7; 0.9 Nm)
Collar Ø D ₁	25 mm
Countersink Ø D	15 mm
L ₃	35 mm
L ₂	42 mm
Overhang L ₁	55 mm
Number of cutting edges Z	1
Minimum Ø d _{min}	8.5 mm
Programming dimension e	3.55 mm
suitable indexable insert	217185 UNI

Overall length L	105 mm
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX7	674248 TX7
Clamping screw	219947
Torque screwdriver, fixed setting set torque 0,9 N·m	211750 0,9