

**Garant**
**180° reverse countersinking mill, maximum countersink Ø D: 76mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 217180 76     |
| GTIN         | 4045197465740 |
| Item class   | 210           |

**Description**
**Version:**

**With just one cutter (z = 1).**

**Note:**

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 5.5** with bit No. **674252 size 20IP**.

**Technical description**

|                            |                       |
|----------------------------|-----------------------|
| Overhang L <sub>1</sub>    | 185 mm                |
| Shank type                 | Weldon                |
| Shank Ø D <sub>s</sub> h6  | 50 mm                 |
| Countersink Ø D            | 76 mm                 |
| Number of cutting edges Z  | 1                     |
| Programming dimension e    | 12.55 mm              |
| Minimum Ø d <sub>min</sub> | 52 mm                 |
| L <sub>3</sub>             | 155 mm                |
| Pack of insert screws      | 219848 (20IP; 5.5 Nm) |
| suitable indexable insert  | 260158                |
| Through-coolant            | yes                   |
| Overall length L           | 265 mm                |

|                 |                            |
|-----------------|----------------------------|
| Tool exchange   | PowerCard                  |
| Type of product | Counterbores, countersinks |

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## Accessories

|                                |        |
|--------------------------------|--------|
| Set of insert screws 10 pieces | 219848 |
| Clamping screw                 | 219945 |