

Garant
180° reverse countersinking mill, maximum countersink Ø D: 26mm

Order data

| | |
|--------------|---------------|
| Order number | 217180 26 |
| GTIN | 4045197196934 |
| Item class | 210 |

Description
Version:

With just one cutter (z = 1).

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

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|----------------------------|------------------------|
| L ₃ | 60 mm |
| Shank Ø D _s h6 | 20 mm |
| Shank type | Whistle Notch |
| Overhang L ₁ | 82 mm |
| Programming dimension e | 5.05 mm |
| Collar Ø D ₁ | 25 mm |
| Number of cutting edges Z | 1 |
| Minimum Ø d _{min} | 17 mm |
| L ₂ | 67 mm |
| Countersink Ø D | 26 mm |
| Insert screw | 219795 1 (8IP; 1.2 Nm) |
| suitable indexable insert | 260142 |

| | |
|------------------|----------------------------|
| Through-coolant | yes |
| Overall length L | 132 mm |
| Tool exchange | PowerCard |
| Type of product | Counterbores, countersinks |

Accessories

| | |
|--|------------|
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP | 674252 8IP |
| Clamping screw Type 1 | 219795 1 |
| Torque screwdriver, fixed setting set torque 1,2 N·m | 211750 1,2 |