

**Garant**
**Circular mill, Carbide, Type: 18L**

**Order data**

Order number	217252 18L
GTIN	4045197216533
Item class	21Q

**Description**
**Note:**

The actual groove depth  $S_{max}$  is calculated as follows:  $(D-d_1) / 2$ .

Tool exchange: PowerCard

Through-coolant: yes

for insert type: P16

smallest hole  $\varnothing D$ : 14 - 22 mm

Internal  $\varnothing d_1$ : 12 mm

maximum cutting depth  $S_{max}$ : 5 mm

Overhang  $L_1$ : 37.4 mm

Overall length  $L_{tot}$ : 86.5 mm

**Technical description**

maximum cutting depth $S_{max}$	5 mm
Shank $\varnothing D_s$ h6	12 mm
Internal $\varnothing d_1$	12 mm
smallest hole $\varnothing D$	14 - 22 mm
Overall length $L_{tot}$	86.5 mm
Overhang $L_1$	37.4 mm
Shank type	cylindrical
Set of insert screws	219818 (8IP; 3.8 Nm)

Shank	DIN 6535 HA
for insert type	P16
Through-coolant	yes
Thread depth	35.4 mm
Material of milling tool	Carbide
Tool exchange	PowerCard
Type of product	Circular mills

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## Accessories

Set of insert screws 10-piece	219818
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