

Garant
180° reverse countersinking mill, maximum countersink Ø D: 48mm

Order data

Order number	217180 48
GTIN	4045197281319
Item class	210

Description
Version:

With just one cutter (z = 1).

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Technical description

Countersink Ø D	48 mm
Shank type	Whistle Notch
L ₃	135 mm
Number of cutting edges Z	1
Overhang L ₁	163 mm
L ₂	143 mm
Programming dimension e	8.05 mm
Insert screw	219844 (15IP; 3.0 Nm)
Shank Ø D _s h6	32 mm
Minimum Ø d _{min}	33 mm
Collar Ø D ₁	40 mm
suitable indexable insert	260150

Through-coolant	yes
Overall length L	223 mm
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
Clamping screw	219844