

Garant
180° reverse countersinking mill, maximum countersink Ø D: 24mm


Order data

Order number	217180 24
GTIN	4045197196927
Item class	210

Description

Version:

With just one cutter (z = 1).

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Countersink Ø D	24 mm
Programming dimension e	4.8 mm
L ₃	50 mm
L ₂	57 mm
Insert screw	219795 1 (8IP; 1.2 Nm)
Shank type	Whistle Notch
Minimum Ø d _{min}	15 mm
Collar Ø D ₁	25 mm
Number of cutting edges Z	1
Overhang L ₁	72 mm
Shank Ø D _s h6	20 mm
suitable indexable insert	260142

Through-coolant	yes
Overall length L	122 mm
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
Clamping screw Type 1	219795 1
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP