

**Garant**
**Circular mill, with thread steel, Type: 18/M6**

**Order data**

Order number	217253 18/M6
GTIN	4045197597885
Item class	21Q

**Description**
**Note:**

The actual groove depth  $S_{max}$  is calculated as follows:  $(D-d_1) / 2$ .

Tool exchange: PowerCard

Through-coolant: yes

smallest hole  $\varnothing D$ : 14 - 22 mm

Thread size M: M6 mm

for insert type: P16

Internal  $\varnothing d_1$ : 11 mm

maximum cutting depth  $S_{max}$ : 5.5 mm

Overhang  $L_1$ : 15 mm

**Technical description**

Set of insert screws	219818 (8IP; 3.8 Nm)
smallest hole $\varnothing D$	14 - 22 mm
maximum cutting depth $S_{max}$	5.5 mm
Thread size M	M6 mm
Shank type	with thread
Internal $\varnothing d_1$	11 mm

Overhang $L_1$	15 mm
Overall length $L_{tot}$	18.5 mm
for insert type	P16
Hole $\varnothing$	16 mm
Thread depth	15 mm
Through-coolant	yes
Material of milling tool	with thread steel
Tool exchange	PowerCard
Type of product	Circular mills

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## Accessories

Set of insert screws 10-piece	219818
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