

Garant
Circular mill, with thread steel, Type: 27/M8

Order data

Order number	217253 27/M8
GTIN	4045197597892
Item class	21Q

Description
Version:
Extra-slim version for thread milling.

Note:

The actual groove depth S_{max} is calculated as follows: $(D-d_1) / 2$.

Tool exchange: PowerCard

Through-coolant: yes

smallest hole $\varnothing D$: 22 - 37 mm

Thread size M: M8 mm

for insert type: P26

Internal $\varnothing d_1$: 13.6 mm

maximum cutting depth S_{max} : 11.5 mm

Overhang L_1 : 18 mm

Technical description

Set of insert screws	219819 (20IP; 5.7 Nm)
Overhang L_1	18 mm
maximum cutting depth S_{max}	11.5 mm
Thread size M	M8 mm
Overall length L_{tot}	22.6 mm

smallest hole \varnothing D	22 - 37 mm
Shank type	with thread
Internal \varnothing d ₁	13.6 mm
for insert type	P26
Hole \varnothing	16 mm
Thread depth	18 mm
Through-coolant	yes
Material of milling tool	with thread steel
Tool exchange	PowerCard
Type of product	Circular mills

Accessories

Set of insert screws 10-piece	219819
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