

**Garant**
**180° reverse countersinking mill, maximum countersink  $\varnothing$  D: 40mm**

**Order data**

Order number	217180 40
GTIN	4045197281272
Item class	210

**Description**
**Version:**

**With just one cutter (z = 1).**

**Note:**

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

**Technical description**

Number of cutting edges Z	1
L <sub>2</sub>	103 mm
Shank $\varnothing$ D <sub>s</sub> h6	32 mm
Minimum $\varnothing$ d <sub>min</sub>	25 mm
L <sub>3</sub>	95 mm
Overhang L <sub>1</sub>	123 mm
Shank type	Whistle Notch
Collar $\varnothing$ D <sub>1</sub>	40 mm
Programming dimension e	8.05 mm
Countersink $\varnothing$ D	40 mm
Insert screw	219844 (15IP; 3.0 Nm)
suitable indexable insert	260150

Through-coolant	yes
Overall length L	183 mm
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

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## Accessories

Clamping screw	219844
Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP