

Garant
180° reverse countersinking mill, maximum countersink Ø D: 66mm

Order data

Order number	217180 66
GTIN	4045197465733
Item class	210

Description
Version:

With just one cutter (z = 1).

Note:

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 5.5** with bit No. **674252 size 20IP**.

Technical description

L ₃	135 mm
Shank Ø D _s h6	50 mm
Programming dimension e	11.05 mm
Overhang L ₁	165 mm
Number of cutting edges Z	1
Minimum Ø d _{min}	45 mm
Countersink Ø D	66 mm
Shank type	Weldon
Pack of insert screws	219848 (20IP; 5.5 Nm)
suitable indexable insert	260158
Through-coolant	yes
Overall length L	245 mm

Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Accessories

Set of insert screws 10 pieces	219848
Clamping screw	219945