

Garant
SEHT 1204 AFSN, HB7535, Type: UNI

Order data

Order number	214310 UNI
GTIN	4045197319517
Item class	21A

Description
Note:

Standard application values for $a_e = 0.5 \dots 1 \times D$ / $a_{p\max} = 3.5$ mm.

Technical description

Type	UNI
ISO code indexable insert	SEHT 1204 AFSN
Grade	HB7535
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
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Steel < 500 N/mm ²	suitable	260 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
INOX < 900 N/mm ²	suitable	170 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	150 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		