



Indexable milling cutter 90° MECX, Plain shank, Ø D / number of teeth Z: 32/8mm



Order data

Order number	227100 32/8
GTIN	4960664462919
Item class	250

Description

Description:

Very close spacing provides improved productivity even under more unstable machining conditions. Low cutting forces and high stability for low tendency to vibrate. Permits various milling tasks such as milling shoulders and ramps etc.

Technical description

maximum cutting depth $a_{p\ max}$	6 mm
suitable indexable insert	BD.. 0703
Overall length L_{tot}	130 mm
Shank Ø D_s h6	32 mm
Insert screw	229707 (T6; 0.45 Nm)
Cutting edge Ø D_c	32 mm
Overhang L_1	30 mm
Number of cutting edges Z	8
Ramping length L for α_{max}	28 mm
Circular interpolation milling Ø D_{max}	62 mm
Circular interpolation milling Ø D_{min}	61 mm
Ramping angle α_{max}	0.41 degrees

Ø D ₃	29 mm
Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	Circular milling
Milling application	Ramping
Milling application	End milling
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229707
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