



## Indexable milling cutter 90° MEC11T, Plain shank, Ø D / number of teeth Z: 22/2XLmm



### Order data

Order number	227300 22/2XL
GTIN	4960664461004
Item class	250

### Description

#### Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

### Technical description

maximum cutting depth $a_{p,max}$	10 mm
Insert screw	229708 (T8; 1.2 Nm)
Cutting edge Ø $D_c$	22 mm
suitable indexable insert	BD.. 11T3
Overall length $L_{tot}$	170 mm
Overhang $L_1$	30 mm
Shank Ø $D_s$ h6	20 mm
Number of cutting edges Z	2
Ramping length L for $\alpha_{max}$	15 mm
Circular interpolation milling Ø $D_{max}$	42 mm
Circular interpolation milling Ø $D_{min}$	38 mm
Ramping angle $\alpha_{max}$	0.76 degrees
Ø $D_3$	16 mm

Shank type	Plain shank
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Through-coolant	yes
Type of product	End / face mill

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## Accessories

Clamping screw	229708
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