



## Indexable milling cutter 90° MEC11T, Plain shank, Ø D / number of teeth Z: 24/3Lmm



### Order data

Order number	227300 24/3L
GTIN	4960664460953
Item class	250

### Description

#### Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

### Technical description

Insert screw	229708 (T8; 1.2 Nm)
Shank Ø D <sub>s</sub> h6	20 mm
Overall length L <sub>tot</sub>	120 mm
maximum cutting depth a <sub>p max</sub>	10 mm
Overhang L <sub>1</sub>	29 mm
Cutting edge Ø D <sub>c</sub>	24 mm
suitable indexable insert	BD.. 11T3
Number of cutting edges Z	3
Ramping length L for α <sub>max</sub>	17 mm
Circular interpolation milling Ø D <sub>max</sub>	46 mm
Circular interpolation milling Ø D <sub>min</sub>	42 mm
Ramping angle α <sub>max</sub>	0.67 degrees
Ø D <sub>3</sub>	18 mm

Shank type	Plain shank
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Through-coolant	yes
Type of product	End / face mill

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## Accessories

Clamping screw	229708
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