



Indexable milling cutter 90° MEC11T, Plain shank, Ø D / number of teeth Z: 25/3mm



Order data

Order number	227300 25/3
GTIN	4960664396108
Item class	250

Description

Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

Technical description

Shank Ø D _s h6	25 mm
Overall length L _{tot}	120 mm
Cutting edge Ø D _c	25 mm
Overhang L ₁	32 mm
Insert screw	229708 (T8; 1.2 Nm)
suitable indexable insert	BD.. 11T3
maximum cutting depth a _{p,max}	10 mm
Number of cutting edges Z	3
Ramping length L for α _{max}	18 mm
Circular interpolation milling Ø D _{max}	48 mm
Circular interpolation milling Ø D _{min}	44 mm
Ramping angle α _{max}	0.64 degrees
Ø D ₃	19 mm

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229708
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