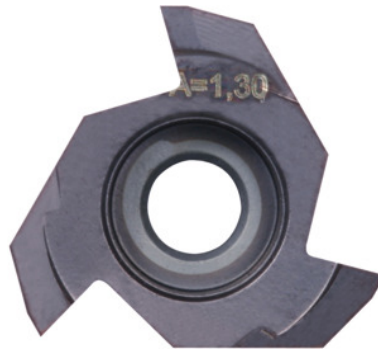


Garant

Milling inserts for retaining ring grooves without chamfer, HB7720, Nominal ring thickness: 0,9 mm


Order data

Order number	217267 0,9
GTIN	4045197542922
Item class	21C

Description

Milling inserts for retaining ring grooves without chamfer 0,9 mm Slot width $W_{-0.03}$: 0.98 mm
 Depth t for P12: 1.2 mm
 Radius R: 0.3 mm

Technical description

Nominal ring thickness	0.9 mm
Slot width $W_{-0.03}$	0.98 mm
Depth t for P12	1.2 mm
Radius R	0.3 mm
Grade	HB7720
External \varnothing D	9.6 mm
Type	P12
Number of cutting edges Z	3
Type of product	Cutter insert for circular milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	400 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	250 m/min	N
Steel < 500 N/mm ²	suitable	250 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	120 m/min	P
Steel < 1100 N/mm ²	suitable	100 m/min	P
Steel < 1400 N/mm ²	suitable	80 m/min	P
Steel < 55 HRC	suitable	60 m/min	H
Steel < 60 HRC	suitable	45 m/min	H
Steel < 65 HRC	suitable	35 m/min	H
Steel < 67 HRC	suitable	30 m/min	H
INOX < 900 N/mm ²	suitable	120 m/min	M
INOX > 900 N/mm ²	suitable	120 m/min	M
Ti > 850 N/mm ²	suitable	60 m/min	S
GG(G)	suitable	120 m/min	K
Uni	suitable		
wet maximum	suitable		
dry	suitable		