



## Indexable milling cutter 90° MEC11T, Plain shank, Ø D / number of teeth Z: 18/2Lmm



### Order data

Order number	227300 18/2L
GTIN	4960664396054
Item class	250

### Description

#### Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

### Technical description

Overall length $L_{tot}$	100 mm
suitable indexable insert	BD.. 11T3
Insert screw	229708 (T8; 1.2 Nm)
maximum cutting depth $a_{p\ max}$	10 mm
Overhang $L_1$	23 mm
Cutting edge $\varnothing D_c$	18 mm
Shank $\varnothing D_s$ h6	16 mm
Number of cutting edges Z	2
Ramping length L for $\alpha_{max}$	11 mm
Circular interpolation milling $\varnothing D_{max}$	34 mm
Circular interpolation milling $\varnothing D_{min}$	30 mm
Ramping angle $\alpha_{max}$	1.04 degrees
$\varnothing D_3$	12 mm

Shank type	Plain shank
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Through-coolant	yes
Type of product	End / face mill

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## Accessories

Clamping screw	229708
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