



Indexable milling cutter 90° MEC11T, Plain shank, Ø D / number of teeth Z: 25/3Lmm



Order data

Order number	227300 25/3L
GTIN	4960664396092
Item class	250

Description

Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

Technical description

suitable indexable insert	BD.. 11T3
maximum cutting depth $a_{p,max}$	10 mm
Cutting edge Ø D_c	25 mm
Overall length L_{tot}	120 mm
Shank Ø D_s h6	20 mm
Insert screw	229708 (T8; 1.2 Nm)
Overhang L_1	29 mm
Number of cutting edges Z	3
Ramping length L for α_{max}	18 mm
Circular interpolation milling Ø D_{max}	48 mm
Circular interpolation milling Ø D_{min}	44 mm
Ramping angle α_{max}	0.64 degrees
Ø D_3	19 mm

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229708
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