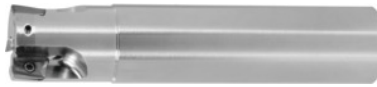




## Indexable milling cutter 90° MEC11T, Plain shank, Ø D / number of teeth Z: 19/3Lmm



### Order data

Order number	227300 19/3L
GTIN	4960664460939
Item class	250

### Description

#### Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

Through-coolant: yes

Cutting edge Ø D<sub>c</sub>: 19 mm

Number of cutting edges Z: 3

maximum cutting depth a<sub>p max</sub>: 10 mm

Overhang L<sub>1</sub>: 26 mm

Overall length L<sub>tot</sub>: 100 mm

Shank Ø D<sub>s</sub> h6: 16 mm

### Technical description

Shank Ø D <sub>s</sub> h6	16 mm
maximum cutting depth a <sub>p max</sub>	10 mm
suitable indexable insert	BD.. 11T3
Cutting edge Ø D <sub>c</sub>	19 mm
Overhang L <sub>1</sub>	26 mm
Overall length L <sub>tot</sub>	100 mm
Insert screw	229708 (T8; 1.2 Nm)
Number of cutting edges Z	3

Ramping length L for $\alpha_{\max}$	12 mm
Circular interpolation milling $\varnothing D_{\max}$	36 mm
Circular interpolation milling $\varnothing D_{\min}$	32 mm
Ramping angle $\alpha_{\max}$	0.95 °
$\varnothing D_3$	13 mm
Shank type	Plain shank
Setting angle $\kappa$	90 °
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Through-coolant	yes
Type of product	End / face mill

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## Accessories

Clamping screw	229708
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