



Indexable milling cutter 90° MECX, with bore, Ø D / number of teeth Z: 32/8mm



Order data

Order number	227115 32/8
GTIN	4960664462933
Item class	250

Technical description

Cutting edge Ø D _c	32 mm
suitable indexable insert	BD.. 0703
Insert screw	229707 (T6; 0.45 Nm)
Overall length L _{tot}	40 mm
maximum cutting depth a _{p max}	6 mm
Mounting bore Ø	16 mm
Number of cutting edges Z	8
Ramping angle α _{max}	0.41 degrees
Ramping length L for α _{max}	28 mm
Circular interpolation milling Ø D _{min}	61 mm
Circular interpolation milling Ø D _{max}	62 mm
Ø D ₃	29 mm
Shank type	with bore

Setting angle κ	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229707
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