



## Indexable milling cutter 90° MECX, with bore, Ø D / number of teeth Z: 40/10mm



### Order data

Order number	227115 40/10
GTIN	4960664462940
Item class	250

### Technical description

Insert screw	229707 (T6; 0.45 Nm)
Overall length $L_{tot}$	40 mm
maximum cutting depth $a_{p,max}$	6 mm
Cutting edge $\varnothing D_c$	40 mm
Mounting bore $\varnothing$	22 mm
suitable indexable insert	BD.. 0703
Number of cutting edges Z	10
Ramping angle $\alpha_{max}$	0.32 degrees
Ramping length L for $\alpha_{max}$	36 mm
Circular interpolation milling $\varnothing D_{min}$	77 mm
Circular interpolation milling $\varnothing D_{max}$	78 mm
$\varnothing D_3$	37 mm

Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

---

## Accessories

Clamping screw	229707
----------------	--------