



Indexable milling cutter 90° MEC11T, Plain shank, Ø D / number of teeth Z: 32/4Lmm



Order data

Order number	227300 32/4L
GTIN	4960664396139
Item class	250

Description

Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

Technical description

maximum cutting depth $a_{p\max}$	10 mm
Overall length L_{tot}	130 mm
Overhang L_1	32 mm
Cutting edge $\varnothing D_c$	32 mm
Shank $\varnothing D_s$ h6	25 mm
Insert screw	229708 (T8; 1.2 Nm)
suitable indexable insert	BD.. 11T3
Number of cutting edges Z	4
Ramping length L for α_{\max}	25 mm
Circular interpolation milling $\varnothing D_{\max}$	62 mm
Circular interpolation milling $\varnothing D_{\min}$	58 mm
Ramping angle α_{\max}	0.46 degrees
$\varnothing D_3$	26 mm

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229708
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