



Indexable milling cutter 90° MEC11T, Plain shank, Ø D / number of teeth Z: 21/3Lmm



Order data

Order number	227300 21/3L
GTIN	4960664460946
Item class	250

Description

Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

Through-coolant: yes

Cutting edge Ø D_c: 21 mm

Number of cutting edges Z: 3

maximum cutting depth a_{p max}: 10 mm

Overhang L₁: 26 mm

Overall length L_{tot}: 110 mm

Shank Ø D_s h6: 20 mm

Technical description

maximum cutting depth a _{p max}	10 mm
Overhang L ₁	26 mm
Overall length L _{tot}	110 mm
Shank Ø D _s h6	20 mm
Cutting edge Ø D _c	21 mm
Insert screw	229708 (T8; 1.2 Nm)
suitable indexable insert	BD.. 11T3
Number of cutting edges Z	3

Ramping length L for α_{\max}	14 mm
Circular interpolation milling $\varnothing D_{\max}$	40 mm
Circular interpolation milling $\varnothing D_{\min}$	36 mm
Ramping angle α_{\max}	0.82 °
$\varnothing D_3$	15 mm
Shank type	Plain shank
Setting angle κ	90 °
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229708
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