

**Garant**
**Circular mill (without insert), Steel, Type: 25**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 217400 25     |
| GTIN         | 4045197216892 |
| Item class   | 21Q           |

**Description**
**Version:**

No. 217400 sizes 8 and 11 as well as No. 217405 size 11L without internal cooling.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: 01

smallest hole  $\varnothing D$ : 23 mm

Internal  $\varnothing d_1$ : 16 mm

maximum cutting depth  $S_{max}$ : 3.45 mm

Overhang  $L_1$ : 38.5 mm

Overall length  $L_{tot}$ : 87 mm

**Technical description**

|                                 |                        |
|---------------------------------|------------------------|
| Overall length $L_{tot}$        | 87 mm                  |
| Shank type                      | Weldon                 |
| maximum cutting depth $S_{max}$ | 3.45 mm                |
| smallest hole $\varnothing D$   | 23 mm                  |
| Shank $\varnothing D_s$ h6      | 16 mm                  |
| Set of insert screws            | 219822 (20 IP; 5.0 Nm) |
| Overhang $L_1$                  | 38.5 mm                |
| Internal $\varnothing d_1$      | 16 mm                  |
| for insert type                 | 01                     |

|                          |                |
|--------------------------|----------------|
| Through-coolant          | yes            |
| Material of milling tool | Steel          |
| Tool exchange            | PowerCard      |
| Type of product          | Circular mills |

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## Accessories

|                               |        |
|-------------------------------|--------|
| Set of insert screws 10-piece | 219822 |
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